# Criteria for LED Light Bulbs



This specification outlines the criteria for ENERGY STAR LED light bulbs. A product must meet all of the identified programme requirements if it is to be registered with the New Zealand ENERGY STAR programme and carry the ENERGY STAR mark.

- **1. Electrical Safety:** Products must comply with all relevant local New Zealand Electrical (Safety) Regulation 2010 requirements<sup>1</sup>.
- Specification: Products must comply with all the requirements of the <u>US ENERGY STAR specification for</u> <u>LED Light Bulbs</u><sup>2</sup> with the following 2 changes (shown in <u>blue</u>) to <u>Clause 4 REQUIREMENTS FOR ALL LAMPS</u>, (can be found on pages 3 & 4 of the US specification):

Criteria Item	ENERGY STAR Requirements	Reference Standard/ Test Method	Sample Size/ Specific Requirements
Allowable Lamp Bases	Must be a lamp base listed by ANSI. Or BA 22d bayonet base as listed by IEC.	ANSI/ANSLG C81.61-2009 IEC 60061-1	N/A
Operating Voltage	Lamp shall operate at rated nominal voltage of 120, 230, 240 or 277 VAC, or at 12 or 24 VAC or VDC.	N/A	N/A

**Note:** LED Operating Frequency – if the product is tested at an input supply frequency of 50Hz it must have an operating frequency of  $\geq$  100Hz. Otherwise the US ENERGY STAR criteria applies.

- **3. Testing & Verification process:** Products must be tested at a US EPA-recognised Lighting Laboratory<sup>3</sup> and certified as meeting the US ENERGY STAR specification by a US EPA-recognised Certification Body.
- **4. Registration Process:** The NZ registration process differs from the US process. Please refer to the process diagram<sup>4</sup> for details.
- 5. Effective date: 1 August 2011.
- 6. Future revisions: EECA reserves the right to change the criteria to keep it in line with future US ENERGY STAR specification updates.

<sup>1</sup> Energy Safety Guide can be downloaded from <u>www.energysafety.govt.nz</u> – click on Product Compliance Guide.

- <sup>2</sup> US ENERGY STAR specification for LED Light Bulbs is appended to this specification. It can also be downloaded from <u>www.energystar.gov/ia/partners/product\_specs/program\_reqs/Integral\_LED\_Lamps\_Program\_Requirements.pdf</u>
- <sup>3</sup> US EPA-recognised lighting laboratories are listed at <u>www.energystar.gov/lightinglabs</u> (refer to the section on Integral LED Lamps Omnidirectional / Directional).
- <sup>4</sup> NZ ENERGY STAR LED Light Bulb registration process can be found online at <u>www.eeca.govt.nz/node/12729</u>





ENERGY STAR<sup>®</sup> Program Requirements for Integral LED Lamps

Eligibility Criteria - Version 1.4

The May 13, 2011 revision of this product specification modifies the certification requirements to align with ENERGY STAR's Third-Party Certification requirements, which went into effect on January 1, 2011. This revision deletes all references to self-certification, verification testing, and specific laboratory requirements. This revision also incorporates new, additional, product labeling requirements for non-standard lamps, and incorporates technical clarifications issued by EPA on August 25, 2011. The technical clarifications regarding the CFL V.4.0 Elevated Temperature test have been added to Appendix E. The technical clarifications regarding product variations, equivalency claims and Lighting Facts labels have been added to Appendix F.

Below are the product criteria for ENERGY STAR Integral LED Lamps - Version 1.4. A product must meet all of the criteria in order to be certified as ENERGY STAR.

**1) SCOPE:** These criteria apply to integral LED lamps<sup>1</sup>, defined as a lamp with LEDs, an integrated LED driver, and an ANSI standardized base designed to connect to the branch circuit via an ANSI standardized lampholder/socket. These criteria include integral LED lamps of non-standard form, and those intended to replace standard general service incandescent lamps, decorative (candelabra style) lamps, and reflector lamps. Other types of replacement lamps may be added in the future as improvements to LED technology make LED use in other replacement lamp types viable.

# 2) DEFINITIONS

- A. A2LA: American Association for Laboratory Accreditation.
- B. American National Standards Institute.
- C. **ASTM**: American Society for Testing of Materials.
- D. **<u>CIE</u>**: Commission Internationale de l'Eclairage (translated International Commission on Illumination).
- E. <u>Color rendition</u>: The effect the spectral characteristic of the light emitted by the LED has on the color appearance of the objects illuminated by it is called color rendition. The color rendering index (CRI) is defined in terms of a comparison of the spectral tri-stimulus values of the objects under test illumination and standard illumination according to the recommendations of CIE Publication No.13.3-1995.
- F. <u>Correlated Color Temperature (CCT)</u>: The actual color of the light from the LED is called the color temperature and is defined in terms of the spectral tri-stimulus values (color coordinates) according to the recommendations of IES LM-16-93. For color coordinates near the blackbody loci, the correlated color temperature, measured in kelvin (K), is used.
- G. **<u>CSA</u>**: Canadian Standards Association.
- H. **DOE**: U.S. Department of Energy.
- I. **Duv**: the closest distance from the Planckian locus on the (u', 2/3 v') diagram, with + sign for above and sign for below the Planckian locus.
- J. **<u>EPA</u>**: U.S. Environmental Protection Agency.
- K. **<u>ETLT</u>**: elevated temperature life test.
- L. Integral LED lamp: an integrated assembly comprised of LED packages (components) or LED arrays (modules), LED driver, ANSI standard base and other optical, thermal, mechanical, and electrical components. The device is intended to connect directly to the branch circuit through a corresponding ANSI standard lamp-holder (socket). (IES RP-16-10)
- M. IEC: International Electrotechnical Commission.
- N. **IES**: Illuminating Engineering Society of North America.
- O. **ISTMT**: *in situ* temperature measurement test.
- P. <u>LED driver</u>: A device comprised of a power source and LED control circuitry designed to operate a LED package (component), or an LED array (module) or an LED lamp. (RP-16-10)
- Q. <u>LED lumen maintenance (L<sub>70</sub>)</u>: The length of time declared by the manufacturer at which 70% lumen maintenance of any large sample of LEDs is reached.
- R. <u>LED Array or module</u>: An assembly of LED packages (components) or dies on a printed circuit board or substrate, possibly with optical elements and additional thermal, mechanical and electrical interfaces that are intended to connect to the load side of a LED driver. Power source and ANSI standard base are not incorporated into the device. The device cannot be connected directly to the branch circuit. (RP-16-10)
- S. LED package: An assembly of one or more LED dies that includes wire bond or other type of electrical connections, possibly

<sup>&</sup>lt;sup>1</sup> IES RP-16-10

with an optical element and thermal, mechanical, and electrical interfaces. Power source and ANSI standardized base are not incorporated into the device. The device cannot be connected directly to the branch circuit.(RP-16-10)

- T. <u>Lumen maintenance</u>: The luminous flux at a given time in the life of the LED and expressed as a percentage of the initial luminous flux.
- U. <u>MacAdam color ellipse</u>: An elliptical region of chromaticity coordinates that is defined using a centroid, a tilt angle relative to a horizontal axis, and a defined level of variance. Such a region defines what chromaticity coordinates can be acceptably associated with a target Correlated Color Temperature.
- V. <u>Manufacturer designated Temperature Measurement Point (TMP)</u>: The temperature measurement point designated by the manufacturer correlating to photometric, life or warranty values.
- W. MOL: Maximum overall length.
- X. Minimum operating temperature: The minimum temperature at which the power supply will reliably operate.
- Y. MRA: Mutual Recognition Arrangement.
- Z. **<u>NEMA</u>**: National Electrical Manufacturers Association.
- AA. **NRTL**: Nationally Recognized Testing Laboratory.
- BB. **NVLAP**: National Voluntary Laboratory Accreditation Program.
- CC. **OSHA**: Occupational Safety and Health Administration.
- DD. **Power factor**: The active power divided by the apparent power (i.e., product of the rms input voltage and rms input current of a driver).
- EE. <u>TMP</u>: temperature measurement point.
- FF. Underwriters Laboratories.

3) REFERENCE STANDARDS AND PROCEDURES: ENERGY STAR integral LED lamps shall comply with the relevant clauses of the following standards, unless the requirements of the ENERGY STAR Integral LED Lamp criteria are more restrictive:

	IFFF Deserves ded Dresties on Orma Mallanes in Law Mallanes AO Deven Ormaile
ANSI/IEEE C62.41-1991	IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits
ANSI C78.20-2003	American National Standard for Electric Lamps – A, G, PS, and Similar Shapes with
	E26 Medium Screw Bases
ANSI C78.21-2003	American National Standard for Electric Lamps – PAR and R Shapes
ANSI C78.24-2001	American National Standard for Electric Lamps – Two-inch (51 mm) Integral-reflector
	Lamps with Front Covers and GU5.3 or GX 5.3 Bases
ANSI/NEMA/ANSLG C78.377-	Specifications for the Chromaticity of Solid State Lighting Products
2008	
ANSI C78.5-2003	Specifications for the Performance of Self-ballasted Compact Fluorescent Lamps
ANSI C79.1-2002	American National Standard for Electric Lamps – Nomenclature for Glass Bulbs
	Intended for Use with Electric Lamps
ANSI/ANSLG C81.61-2009	American National Standard for Electric Lamp Bases
ANSI/UL 1993-2009	Standard for Self-Ballasted Lamps and Lamp Adapters
ANSI/UL 8750-2009	Light Emitting Diode (LED) Equipment for Use in Lighting Products
CIE Publication No. 13.3-1995	Method of Measuring and Specifying Color Rendering of Light Sources
CIE Publication No. 18.2-1983	The Basis of Physical Photometry
FCC CFR Title 47 Part 2	General Rules and Regulations
FCC CFR Title 47 Part 15	Radio Frequency Devices
FCC CFR Title 47 Part 18	Industrial, Scientific and Medical Equipment
IES LM-16-93	Practical Guide to Colorimetry of Light Sources
IES LM-28-89	Guide for the Selection, Care, and Use of Electrical Instruments in the Photometric
	Laboratory
IES LM-65-01	Life Testing of Compact Fluorescent Lamps
IES LM-79-08	Electrical and Photometric Measurement of Solid State Lighting Products
IES LM-80-08	Approved Method for Measuring Lumen Maintenance of LED Light Sources
IES RP-16-10	Nomenclature and Definitions for Illuminating Engineering

Performance Characteristics	Test Procedure
Lumen Output and Efficacy	IES LM-79-08 Electrical and Photometric Measurement of Solid State Lighting
	Products
Lumen Maintenance and Life	IES LM-79-08 at T=0 hrs and T=6,000 hrs or other target time; OR
	IES LM-80-08, Approved Method for Measuring Lumen Maintenance of LED Light
	Sources + IES LM-79-08 at T=0 hrs, T=3000 hrs, and T=6,000 hrs or other target
	time
Color Rendering Index	CIE Publication 13.3 – 1995
Transient Protection	ANSI/IEEE C62.41-1991, Category A, 7 strikes
Electromagnetic Interference	FCC CFR Title 47 Part 2 (General Rules and Regulations) Part 15 (Radio Frequency
	Devices), and Part 18 (Industrial, Scientific and Medical Equipment)

# 4) REQUIREMENTS FOR ALL LAMPS

Criteria Item	ENERGY STAR Requirements		Reference Standard/Test Procedure	Sample Size/Specific Requirements	
Correlated Color Temperature (CCT) and Duv	Lamp must have one of the following designated CCTs (per ANSI/NEMA/ANSLG C78.377-2008) consistent with the 7-step chromaticity quadrangles and Duv tolerances listed below (see Appendix A for more information).		IES LM-79-08 ANSI/NEMA/ ANSLG C78.377-2008	10 units per model - 5 base-up - 5 base-down At least 9 of the 10 samples must meet the specification	
	Nominal CCT 2700 K 3000 K 3500 K 4000 K	Target CCT(K) andtolerance $2725 \pm 145$ $3045 \pm 175$ $3465 \pm 245$ $3985 \pm 275$	Target Duv and tolerance 0.000 ± 0.006 0.000 ± 0.006 0.000 ± 0.006 0.001 ± 0.006		
Color Maintenance	The change of chromaticity over the minimum lumen maintenance test period (6000 hours) shall be within 0.007 on the CIE 1976 (u',v') diagram.		IES LM-79-08 ANSI/NEMA/ ANSLG C78.377-2008	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification	
Color Rendering Index (CRI)	Minimum CRI ( $R_a$ ) of 80. In addition, the $R_9$ value must be greater than 0.		IES LM-79-08 ANSI/NEMA/ ANSLG C78.377-2008 CIE 13.3-1995	10 units per model - 5 base-up - 5 base-down Average of 10 samples must meet specification; none lower than 77	
Dimming NOTE: DOE is working with NEMA to develop a dimming standard for LED lamps and luminaires.	Lamps may be dimmable or non- dimmable. Product packaging must clearly indicate whether the lamp is dimmable or not dimmable. Manufacturers qualifying dimmable products must maintain a Web page providing dimmer compatibility information Minimum efficacy, light output, CCT, CRI, and power factor of dimmable lamps will be confirmed with the lamp operated at full power.		n/a	n/a	

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements
Warranty	A warranty must be provided for lamps, covering material repair or replacement for a minimul three (3) years from the date of purchase.		
Allowable Lamp Bases	Must be a lamp base listed by ANSI.	ANSI/ANSLG C81.61-2009	n/a
Power Factor	For lamp power ≤5W and for low voltage lamps, no minimum power factor is required For lamp power >5W, power factor must be ≥ 0.70 <b>Note:</b> Power factor must be measured at rated voltage.	ANSI C82.77- 2002 IES LM-79-08	10 units per model - 5 base-up - 5 base-down Average of 10 samples ≥0.70
Minimum Operating Temperature	Integral lamp shall have a minimum operating temperature of -20°C or below.	n/a	n/a
LED Operating Frequency	≥ 120 Hz <sup>2</sup> Note: This performance characteristic addresses problems with visible flicker due to low frequency operation and applies to steady-state as well as dimmed operation. Dimming operation shall meet the requirement at all light output levels.	n/a	1 unit per model Lamp light output waveform shall be measured with a photodetector, transimpedance amplifier and oscilloscope. Employed equipment models and method of measurement shall be documented. Temporal response, amplification and filtering characteristics of the system shall be suitably designed to capture the photometric waveform. Digitized photometric waveform data and an image of the relative photometric amplitude waveform shall be recorded.
Electro- magnetic and Radio Frequency Interference	Integral LED lamps must meet the appropriate FCC requirements for consumer use (FCC 47 CFR Part 15).	n/a	n/a
Audible Noise	Integral lamp shall have a Class A sound rating.	n/a	n/a
Transient Protection	Power supply shall comply with ANSI/IEEE C62.41-1991, Class A operation. The line transient shall consist of seven strikes of a 100 kHz ring wave, 2.5 kV level, for both common mode and differential mode.	ANSI/IEEE C62.41-1991	5 units per model
Operating Voltage	Lamp shall operate at rated nominal voltage of 120, 240 or 277 VAC, or at 12 or 24 VAC or VDC.	n/a	n/a
Safety Requirements	Integral LED lamps must meet the requirements of ANSI/UL 1993 – 2009	n/a	n/a

 $<sup>^{\</sup>rm 2}$  This performance criterion is under further review.

# **5) PACKAGING REQUIREMENTS**

Warranty	Product packaging must state "Warranty" or "Limited Warranty" terms and provide a toll-free (e.g., "800") number, or mailing address, or Web site address <i>(if applicable)</i> for consumer complaint resolution. The written warranty must be included with the lamp packaging.
Product Packaging Language	In English, or English with additional languages. For products that will be sold in Canada, packaging must include both English and French.
Incompatibility with Controls and Application Exceptions	Lamp package must clearly state any known incompatibility with photo controls, occupancy sensors, or timing devices. In addition, packaging should state specific application exceptions, such as totally enclosed fixtures, insulated air-tight (ICAT) recessed downlights, damp locations, and any other application restrictions.
	This includes installations which would result in a lamp's noncompliance with the ENERGY STAR specification performance requirements. If a qualified lamp operating on AC or DC does not comply with requirements, this shall be considered an application exception which shall be detailed by the manufacturer. Therefore, on the lamp packaging (not on enclosed materials, not on a referenced website), language similar to the following should be included:
	"Not intended for AC operation." "Not intended for operation on AC transformers." "Not for use with AC transformers."
	"DC" may be substituted for "AC", as applicable.
Dimmable lamps	Lamp package and product information sheet must include a caution label indicating the lamp may not be compatible with all dimmers and identifying the Web address (URL) to find up-to-date dimmer compatibility information.
LED MR-16 Lamps Intended for use on Low-Voltage Circuits	Lamp package must state compatibility with low-voltage transformers. Lamp package and product information sheet must include a caution label indicating the lamp may not be compatible with all low-voltage transformers used in existing light fixtures and identifying the Web address (URL) to find up-to-date low-voltage transformer compatibility and appropriate use information.
Non-Standard Lamps	Lamp package must state "Non-Standard Lamp" on any panel except the bottom panel. Lamp package and package inserts of product shall indicate lighting applications and fixture types for which the non- standard lamp is intended. See Appendix C for icons to be employed on product packaging to communicate appropriate applications. Icon image files are available at :
	www.energystar.gov/index.cfm?fuseaction=products_for_partners.show ILEDL
	Partners shall use both the recessed and table fixture icons on the package of each certified non-standard lamp, and shall select a minimum of two additional icons to display. The applications for which the lamp is appropriate shall be circled using the provided circle image, and those applications for which the lamp's luminous intensity

	<ul> <li>distribution would fail to meet the requirements of a given task shall be marked with the provided "X" image. As an example, the packaging of a non-standard lamp which does not illuminate the surface below when installed base-down in a table or floor fixture would be required to indicate an "X" through the table fixture icon.</li> <li>These icons shall be printed no smaller in width than 3/8". The icons shall not be located on the bottom of product packaging. The icons shall also be employed on all associated product literature, both in print and electronic form. Non-standard lamps shall not make any equivalency claims to standard incandescent shape or wattage on product packaging, or on the labeling of the lamp itself.</li> </ul>
Product Equivalency Claims (for Replacement Lamps)	Product packaging, supporting documents, and marketing material may only reference the ANSI standard lamp shape indicated on ENERGY STAR product application. Lamp packaging and supporting materials may not make performance comparisons that reference other types of lamps or lamp wattages other than that referenced in the ENERGY STAR application materials.
Product Equivalency Claims (for Non- Standard Lamps)	Product packaging, supporting documents and marketing materials may not reference any ANSI standard lamp shape or any other types of lamps, and may not claim performance equivalence to any other type of lamp on the market (e.g. incandescent wattage equivalency).
Lighting Facts Label	Beginning on January 1, 2012 the Federal Trade Commission's new Lighting Facts label <sup>3</sup> will be required by law on packaging of medium screw base general service lamps. Manufacturers shall use the DOE Lighting Facts label for products not covered by the FTC ruling. Manufacturers can participate in DOE's Lighting Facts program by uploading product data at <u>www.lightingfacts.com</u>
Model Number	Packaging must include model number. The model number of an LED lamp submitted for qualification must be different from any earlier, non- qualified versions of the product already introduced into the market. Partners wishing to maintain model numbers of LED lamps already in the market and submitted for qualification may do so by providing with their qualification submittal proof that no material or performance changes have been made to the model between original market introduction and submittal for ENERGY STAR qualification.

<sup>&</sup>lt;sup>3</sup> www.ftc.gov

## 6) Non-Standard Lamps – for LED lamps of non-standard lamp type or form

Lamps in this category may not state equivalency to existing standard electric lamps in terms of wattage or type/shape of lamp on the lamp itself, or lamp packaging, promotional materials, or cut sheets, either in print or electronic form. In addition to the requirements above, the following performance and information requirements apply to Non-standard Lamps. These criteria are not applicable to LED lamps intended to replace linear fluorescent or high-intensity discharge (HID) lamps.

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements
Minimum Luminous Efficacy - LED lamp power <10W - LED lamp power ≥10W	50 lm/W 55 lm/W	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification
Minimum Light Output	200 lumens	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification
Luminous Intensity Distribution	No specific distribution is required. Must submit goniophotometry report showing luminous intensity distribution produced by the lamp.	IES LM-79-08, Section 10	1 unit per model
Lumen Maintenance	≥ 70% lumen maintenance (L <sub>70</sub> ) at 25,000 hours of operation	IES LM-79-08 Elevated Temperature Test per ENERGY STAR CFL version 4.0 and technical clarifications in Appendix E IES LM-80-08 (for early initial qualification option)	10 units per model - 5 base-up - 5 base-down - LED lamp power <10W must operate at 25°C between measurements. - LED lamp power ≥10W must operate at 45°C between measurements. -Average of 10 samples must be ≥ 91.8% at 6000 hours
Rapid-Cycle Stress Test	Cycle times: 2 minutes on, 2 minutes off. Lamp cycled once for every two hours of $L_{70}$ life	ANSI C78.5-2003 IES LM-65-01 (clauses 2,3,5, 6)	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet required number of cycles

**7)** Replacement Lamps – for lamps intended to replace existing standard electric lamps (per ANSI C79.1-2002) All lamps stating equivalency to a standard lamp wattage or type in product packaging, literature, or other materials must provide the following information about the lamp to be replaced (i.e., the target lamp):

- 1) Target lamp type, using standard lamp designations defined in ANSI C79.1-2002. For example, A, R, MR, PAR, etc.
- 2) Target lamp diameter in eighths of an inch. For example, A19, MR16, PAR38, etc.
- 3) Target lamp nominal wattage.
- 4) For directional lamp types, target lamp beam angle in degrees.

These criteria are not applicable to LED lamps intended to replace linear fluorescent or high-intensity discharge (HID) lamps. Minimum performance and dimensional criteria are provided below for omnidirectional, decorative, and directional lamp replacements.

## 7A) Omnidirectional Lamps

Applicable lamp types: A, BT, P, PS, S, T (per ANSI C79.1-2002)

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements
Minimum Luminous Efficacy		IES LM-79-08	10 units per model - 5 base-up - 5 base-down
- LED lamp power <10W	50 lm/W		9 of 10 lamps must meet specification
- LED lamp power ≥10W	55 lm/W		
Minimum Light Output	Lamp shall have minimum light output (initial total luminous flux) at least corresponding to the target wattage of the lamp to be replaced, as shown below. Target wattages between the given levels may be interpolated.	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification
	Nominal wattage of lamp to be replaced (watts)	Minimum initial light output of LED lamp (lumens)	
	25	200	
	35	325	
	40	450	
	60	800	
	75	1,100	
	100	1,600	
	125	2,000	
	150	2,600	
Luminous Intensity Distribution	Products shall have an even distribution of luminous intensity (candelas) within the 0° to 135° zone (vertically axially symmetrical). Luminous intensity at any angle within this zone shall not differ from the mean luminous intensity for the entire 0° to 135° zone by more than 20%. At least 5% of total flux (lumens) must be emitted in the 135°-180° zone. Distribution shall be vertically	IES LM-79-08, Section 10	1 unit per model

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements
	symmetrical as measured in three vertical planes at 0°, 45°, and 90°. See Appendix B for illustration.		
Maximum lamp diameter	Not to exceed target lamp diameter	ANSI C78.20- 2003 ANSI C78.23- 1995	1 unit per model
Maximum overall length (MOL)	Not to exceed MOL for target lamp	ANSI C78.20- 2003 ANSI C78.23- 1995	1 unit per model
Lumen Maintenance	≥ 70% lumen maintenance (L <sub>70</sub> ) at 25,000 hours of operation	IES LM-79-08 Elevated Temperature Test per ENERGY STAR CFL version 4.0 and technical clarifications in Appendix E IES LM-80-08 (for early initial qualification option)	<ul> <li>10 units per model <ul> <li>5 base-up</li> <li>5 base-down</li> <li>LED lamp power &lt;10W must operate at 25°C between measurements.</li> <li>LED lamp power ≥10W must operate at 45°C between measurements.</li> <li>Average of 10 samples must be ≥ 91.8% at 6000 hours</li> </ul> </li> </ul>
Rapid-Cycle Stress Test	Cycle times must be 2 minutes on, 2 minutes off. Lamp will be cycled once for every two hours of $L_{70}$ life.	ANSI C78.5-2003 IES LM-65-01 (clauses 2,3,5, 6)	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet required number of cycles

# 7B) Decorative Lamps

Applicable lamp types: B, BA, C, CA, DC, F, G (per ANSI C79.1-2002)

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements
Minimum Luminous Efficacy	40 lm/W	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification
Minimum Light Output	Lamp shall have minimum light output (total luminous flux) at least corresponding to the standard incandescent target wattage of the lamp to be replaced, as shown below. Target wattages between the given levels may be interpolated.	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification
	Nominal wattage of the standard incandescent lamp to be replaced (watts)	Minimum light output of LED lamp (lumens)	

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements
	10	70	
	15	90	
	25	150	
	40	300	
	60	500	
Maximum lamp diameter	Not to exceed target lamp diameter	ANSI C78.23- 1995 ANSI C78.20- 2003	1 unit per model
Lumen Maintenance	≥ 70% lumen maintenance (L <sub>70</sub> ) at 15,000 hours of operation	IES LM-79-08, IES LM-80-08 (for early initial qualification option)	10 units per model - 5 base-up - 5 base-down -Must operate at 25°C between measurements. -Average of 10 samples must be ≥ 86.7% at 6000 hours
Rapid-Cycle Stress Test	Cycle times must be 2 minutes on, 2 minutes off. Lamp will be cycled once for every two hours of $L_{70}$ life.	ANSI C78.5-2003 IES LM-65-01 (clauses 2,3,5, 6)	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet required number of cycles

# 7C) Directional Lamps

Applicable lamp types BR, ER, K, MR, PAR, R (per ANSI C79.1-2002) For MR and PAR lamps, the following lamp diameters are included at this time: MR16, PAR16, PAR20, PAR30S (short neck), PAR30L (long neck), PAR38

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements				
Definition	Directional lamp means a lamp having at least 80% light output within a solid angle of $\pi$ sr (corresponding to a cone with angle of 120°)	EC No 244/2009; IES LM-79-08, Section 10	1 unit per model				
Minimum Iuminous efficacy - Lamp diameter ≤ 20/8 inch	40 lm/W	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification				
- Lamp diameter > 20/8 inch	45 lm/W						
Color Spatial Uniformity	The variation of chromaticity within the beam angle shall be within 0.006 from the weighted average point on the CIE 1976 (u',v') diagram.	IES LM-79-08 ANSI C78.379- 2006, section 5	1 unit per model - Angular chromaticity measurements shall be made at the center and edge of the beam. The measurements shall be made in at least two vertical planes 90° apart. Results shall be averaged from the different vertical planes.				

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements				
Maximum lamp diameter	Not to exceed target lamp diameter	ANSI C78.21- 2003	1 unit per model				
		ANSI C78.24-2001					
Maximum overall length (MOL)	Not to exceed MOL for target lamp	ANSI C78.21- 2003	1 unit per model				
		ANSI C78.24-2001					
Minimum light output – BR, ER, K, and R lamps	Lamp shall have minimum light output (total luminous flux) equal to the target wattage of the standard incandescent lamp to be replaced multiplied by 10.	IES LM-79-08	10 units per model - 5 base-up - 5 base-down 9 of 10 lamps must meet specification				
Minimum center beam intensity <sup>4</sup> – PAR and MR16 lamps		IES LM-79-08, Section 10	1 unit per model				
- PAR lamps	Link to online tool at: <u>http://www.energystar.gov/ia/products/lig</u> Enter the following information into the of PAR diameter in eighths of an inch (i.e., Target lamp nominal wattage Target lamp beam angle in degrees (No	nline tool: 16, 20, 30, 38)					
- MR16 lamps	Link to online tool at: http://www.energystar.gov/ia/products/lig Enter the following information into the c Target lamp nominal wattage Target lamp beam angle in degrees (No	nline tool:					
Lumen Maintenance	≥ 70% lumen maintenance (L <sub>70</sub> ) at 25,000 hours of operation	IES LM-79-08 Elevated Temperature Test per ENERGY STAR CFL version 4.0 and technical clarifications in Appendix E IES LM-80-08 (for early initial qualification	10 units per model - 5 base-up - 5 base-down - LED lamp power <10W must operate at 25°C between measurements. - LED lamp power ≥10W must operate at 45°C between measurements. -Average of 10 samples must be ≥ 91.8% at 6000 hours				
Rapid-Cycle Stress Test	Cycle times must be 2 minutes on, 2 minutes off. Lamp will be cycled once	option) ANSI C78.5- 2003	10 units per model - 5 base-up				

<sup>&</sup>lt;sup>4</sup> Models based on statistical analysis of 432 PAR and 122 MR16 lamps produced by NEMA manufacturers are used to set minimum center beam intensity requirements. For a given target lamp wattage and target beam angle, mathematical functions for each lamp type yield the minimum required center beam intensity in candelas (cd). The minimum requirement is within two standard deviations of the center beam intensity predicted by the model.

Criteria Item	ENERGY STAR Requirements	Reference Standard/Test Procedure	Sample Size/Specific Requirements				
	for every two hours of L <sub>70</sub> life.	IES LM-65-01 (clauses 2,3,5, 6)	- 5 base-down 9 of 10 lamps must meet required number of cycles				

## 8) LUMEN MAINTENANCE TESTING AND LIFE CLAIMS

Minimum life requirement: 15,000 hours to 70% lumen maintenance ( $L_{70}$ ) for Decorative lamps (section 7B); 25,000 hours for all other lamp types. At least 6,000 hours of lumen maintenance testing of the full integral lamp is required of all lamp types. Lumen maintenance cannot be claimed on the basis of component testing alone. Life claims associated with early initial qualification are limited to the minimum life requirement values stated above, though longer  $L_{70}$  life may be claimed based on verified lumen maintenance levels after 6,000 hours of lumen maintenance testing, as follows:

	Table 1. 6000-Hour Lumen Maintenance Thresholds										
	Minimum lumen maintenance at end of 6000 hours (% of initial lumens; -3% tolerance)	Maximum L <sub>70</sub> Life Claim (hours)	ENERGY STAR Approval Available After 6000-hour test								
Minimum for Decorative	86.7%	15,000	Full approval (no additional								
Optional for Decorative	89.9%	20,000	lumen maintenance testing								
Minimum for Non-standard, Omnidirectional, and Directional Optional for Decorative	91.8%	25,000	required)								
Optional for All Lamp Types	93.1%	30,000	Initial approval, pending								
	94.1%	35,000	completion of total required test								
	94.8%	40,000	period (see Table 2 below)								
	95.4%	45,000									
	95.8%	50,000									

Longer life claims are allowed, based on longer required test periods and associated lumen maintenance thresholds, as shown in Table 2.

Table 2. Total Required Test Periods for Life Claims >25,000 Hours									
Minimum cumulative test period (hours)	Minimum lumen maintenance at end of test period (% of initial lumens; -3% tolerance)	Maximum L <sub>70</sub> Life Claim (hours)							
7,500	91.2%	30,000							
8,750	91.5%	35,000							
10,000	91.5%	40,000							
11,250	91.5%	45,000							
12,500	91.8%	50,000							

Lumen maintenance operation is conducted at specific ambient temperatures shown in Table 3 below, for each lamp category. Periodic photometric tests are conducted at room temperature (25°C).

Table 3. Lumen Ma	Table 3. Lumen Maintenance Required Minimum Ambient Temperature Between Measurements										
Lamp category Lamp subcategory Minimum ambient temperature											
Non-standard lamps Omnidirectional lamps	LED lamp power <10W	25°C									
Directional lamps	LED lamp power ≥10W	45°C									
Decorative lamps	All	25°C									

# 8A) OPTION FOR EARLY INITIAL QUALIFICATION WITH IES LM-80-08 AND IN SITU TEMPERATURE MEASUREMENT TEST

This option is available for integral LED lamps using single color or phosphor-converted LED package(s)/array(s)/module(s) for which IES LM-80-08 test data is available. This initial qualification may be based on IES LM-80-08 data along with results of an *in situ* temperature measurement test  $(ISTMT)^5$  that indicate the temperature of the LED package(s)/array(s)/module(s) when operated in the integral LED lamp. LED temperature is measured at the manufacturer-designated temperature measurement point (TMP). If the IES LM-80-08 data consistent with the ISTMT meets threshold requirements corresponding to the target L<sub>70</sub> lifetime, the integral LED lamp is eligible for provisional approval after 3000 hours of integral lamp testing. Continued qualification depends on successful completion of the full test period. Life claims for early initial qualification are limited to the minimum life requirements, though longer life claims are allowed based on longer required test periods and associated lumen maintenance thresholds shown in Tables 1 & 2.

Table 4. Requir	ements for Interim Qu	ualification with IES I	_M-80-08 and TMP Verification
Lumen Maintenance Test	Reference Standard / Test Procedure	Sample Size	Passing Threshold
IES LM-80-08 data for LEDs used in the integral lamp	IES LM-80-08	LED packages: 25 LED modules: 10	At least 91.8% lumen maintenance at 6000 hours at Ts ≥ TMP of LED inside integral lamp and at drive current ≥ LED drive current inside integral lamp
TMP verification of LEDs inside integral lamp + declared drive current	<i>In situ</i> Temperature Measurement Test (ISTMT), ENERGY STAR SSL v 1.1	1 unit per model	A test report must be submitted by an OSHA NRTL laboratory.
Operate lamps continuously for 3000 hours at 45°C (5 base up, 5 base down) NOTE: Decorative lamps and all lamps <10W test at 25°C	Elevated Temperature Life Test (ETLT), ENERGY STAR CFL v 4.0 and Technical Clarifications in Appendix E; IES LM-79-08	10 units per model - 5 base-up - 5 base-down	Early Initial qualification: average lumen maintenance of 10 lamps ≥95.8%. NOTE: ≥ 93.1% for decorative lamps.

**9) CERTIFICATION:** In the Integral LED Lamps V.1.4, this section was removed to align this specification with EPA's Third-Party Certification requirements.

**10) QUALIFICATION FOR INTEGRAL LED LAMP PRODUCTS:** Any LED Lamp can be qualified on the basis of 6,000 hours of data. In order to make lifetime claims above ENERGY STAR minimum requirements, PARTNERS shall follow the requirements in section C.

# A. EARLY INITIAL QUALIFICATION WITH IES LM-80-08 AND 3,000 HOURS OF LAMP LUMEN MAINTENANCE DATA

A product photo will be required for certification to assist in identifying the current version of the certified product. A product shall meet all the requirements of the specification, in addition to specific requirements listed in section 8A, a PARTNER shall submit:

• 3,000 hour lumen maintenance data for the integral LED lamp

Packaging Review: All PARTNERS who are qualifying an integral LED lamp shall submit electronic or hard copy labeling and packaging samples for the specific integral LED lamp model. Packaging shall meet all of the requirements that are

<sup>&</sup>lt;sup>5</sup> See Appendix D for additional information on the *In situ* Temperature Measurement Test.

identified under the Lifetime Performance and Packaging Requirements. Failure to meet the packaging requirements will delay the qualification process and the integral LED lamp model in question will not be qualified until all packaging requirements are met. The specific qualified model shall be distributed within this approved product packaging.

Products that meet the above requirements will be eligible for initial qualification for ENERGY STAR. PARTNERs may begin to market the integral LED lamp model as ENERGY STAR qualified by using the certification mark on the product packaging, and identifying the product as qualified within marketing materials, and the company's Web site.

# **B. FULL QUALIFICATION:**

When a product is initially qualified, partners will be provided with a due date for the **final average rated life time** test report to complete their ENERGY STAR Integral LED Lamp qualification process and fulfill the full qualification requirements. This due date will be based on the date the average rated lifetime test began and the rated lifetime of the integral LED lamp. Failure to submit this final test report within 60 days of completion of the test will result in an immediate disqualification of the model. After the final test report review, if a product does not meet the recorded average rated lifetime, then the disqualification process will be put into effect (see Section 15).

Once a model has reached full qualification, it must be re-qualified every **36 months** to ensure ongoing design or manufacturing changes maintain overall performance against the program requirements. See Section 16 for more information on the **ENERGY STAR INTEGRAL LED LAMP RE-QUALIFICATION PROCEDURE**.

## C. UPGRADING THE LIFE CLAIM OF A PREVIOUSLY-QUALIFIED PRODUCT

Once a product has been qualified under the procedures above, ENERGY STAR PARTNERS may increase the claimed lifetime of a product only by demonstrating full compliance with the ENERGY STAR criteria at the new lifetime.

If PARTNER plans to initially qualify a product at 6000 hours, and later upgrade the lifetime, the Rapid-Cycle Stress Test duration shall be extended to support the final product lifetime.

**11) PRIVATE LABELING PRODUCTS:** In the Integral LED Lamps V.1.4, this section was removed to align this specification with EPA's Third-Party certification requirements.

**12) COMMERCIAL PACKAGING OF PRODUCTS:** ENERGY STAR certified integral LED lamp products that will be bulk packaged for retail or commercial sales must submit a package proof for the container that the qualified products will be shipped in and that clearly displays all of the required criteria to fulfill the packaging requirements for ENERGY STAR.

**13) QUALITY ASSURANCE**: Original Equipment Manufacturers (OEM) PARTNERS are required to maintain documentation that describes the measures they are taking to assure their ENERGY STAR qualified integral LED lamp and those products they sell to private labelers meet program and criteria requirements.

#### A. Manufacturing Quality Control Documentation: any of the following industry quality control processes:

- Adherence to the International Standards Organization (ISO) 9000 family of international quality management standards and guidelines, used as the basis for establishing quality management systems.
- Employment of the Six Sigma methodology to measure and improve a company's operational performance, practices and systems; or an equally recognized industry process.
- Other quality control systems or formats that are accepted industry standards.

## **B. Color Consistency**: The following quality requirements must be met during the production runs of each lamp model:

- 1. The lamp manufacturer is required to maintain color control such that a minimum of 90 percent of the ongoing production (as represented by samples tested from each production shift for the same color and when typically evaluated over 12 month period) will fall within the ANSI/NEMA/ANSLG C78.377-2008 chromaticity quadrangle associated with the designated (manufacturer declared) target color.
- For the purposes of meeting color control, the lamp manufacturer must maintain testing equipment calibrated to international practices and standards and must compile the ongoing color control data in a manner so that is can be easily reviewed upon EPA request.
- 3. At a minimum, the manufacturer's color quality control program must maintain the following information for a 3-

year period:

- a. Test dates and sample size (minimum of two lamps per production shift)
- b. Test results (x,y) for each sample lamp measured
- c. Test results (all x,y data) for sample lamps plotted graphically against the designated chromaticity quadrangle and available for review at least on a quarterly basis (See Appendix A)
- d. Records to substantiate that 90 percent of the (x,y) data points fall within the applicable chromaticity quadrangle. Manufacturers are encouraged to exceed this target.

**14) THIRD-PARTY VERIFICATION PROGRAM**: In the Integral LED Lamps V.1.4, this section was removed. Verification testing for LED lamps will be conducted by certification bodies once the new Lamps specification is effective.

**15) DISQUALIFICATION PROCESS**: PARTNERS shall refer to EPA's stakeholder letter dated July 20, 2010, available at <u>www.energystar.gov/lightingDQ</u>, for the product disqualification procedures and corrective action requirements.

**16) ENERGY STAR INTEGRAL LED LAMP RE-QUALIFICATION PROCEDURE**: In the Integral LED Lamps V.1.4, this section was removed. Re-qualification requirements will be addressed during the new Lamps specification development process.

**17) RETIREMENT/DISCONTINUATION OF PRODUCTS**: Products should be identified to CB as "retired/discontinued" when they are no longer available.

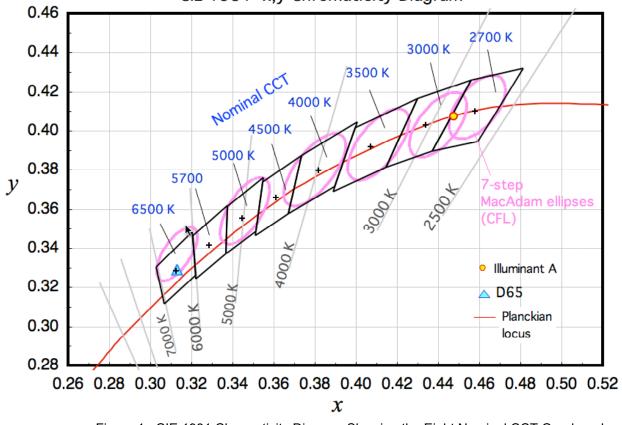
**18) EFFECTIVE DATE**: The effective date for the ENERGY STAR Program Requirements and Criteria for Integral LED Lamps – Version 1.4 will be August 31, 2010.

**19) FUTURE CRITERIA REVISIONS**: ENERGY STAR reserves the right to change the criteria should technological and/or market changes affect its usefulness to consumers, industry, or the environment.

# **Appendix A: Chromaticity Specification and Tolerance Quadrangles**

This chromaticity specification below was developed by ANSI to be as consistent as possible with existing fluorescent lamp standards, and to reflect the current (and near future) state of SSL technology and color binning capabilities. Each of the eight quadrangles as defined below overlap the six current the ANSI 7-step MacAdam ellipses (consistent with the current ENERGY STAR lighting criteria), and thus have the same nominal CCT as ENERGY STAR fluorescent lamps. Two additional CCTs (4500 and 5700K) are included to encompass the additional CCTs available in SSL. Each quadrangle is defined by the range of CCT and the distance from the Planckian locus on the chromaticity diagram. Refer to ANSI/NEMA/ANSLG C78.377-2008for the details of these definitions. Figure 1 shows the plot of these chromaticity quadrangles and the table below shows (x,y) coordinates of the center points and the corners of each quadrangle.

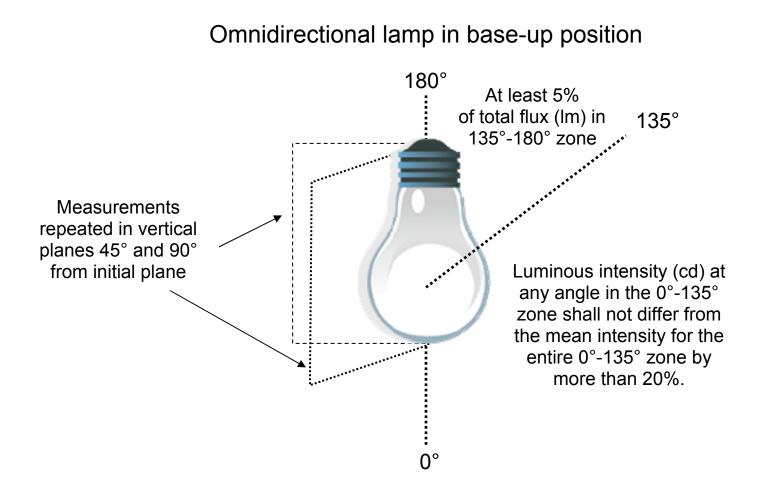
	2700 K 3000 I		0 K	3500 K		4000 K		4500 K		5000 K		5700 K		6500 K		
	х	У	х	у	x	у	х	у	x	У	х	У	x	у	Х	у
Center point	0.4578	0.4101	0.4338	0.4030	0.4073	0.3917	0.3818	0.3797	0.3611	0.3658	0.3447	0.3553	0.3287	0.3417	0.3123	0.3282
	0.4813	0.4319	0.4562	0.4260	0.4299	0.4165	0.4006	0.4044	0.3736	0.3874	0.3551	0.3760	0.3376	0.3616	0.3205	0.3481
Tolerance	0.4562	0.4260	0.4299	0.4165	0.3996	0.4015	0.3736	0.3874	0.3548	0.3736	0.3376	0.3616	0.3207	0.3462	0.3028	0.3304
	0.4373	0.3893	0.4147	0.3814	0.3889	0.3690	0.3670	0.3578	0.3512	0.3465	0.3366	0.3369	0.3222	0.3243	0.3068	0.3113
	0.4593	0.3944	0.4373	0.3893	0.4147	0.3814	0.3898	0.3716	0.3670	0.3578	0.3515	0.3487	0.3366	0.3369	0.3221	0.3261



# CIE 1931 x,y Chromaticity Diagram

Figure 1. CIE 1931 Chromaticity Diagram Showing the Eight Nominal CCT Quadrangles

Appendix B: Diagram of Omnidirectional Lamp Zones

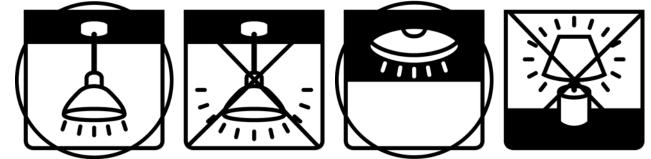


# Appendix C: Application Icons for Non-Standard Lamps

Partners shall use both the recessed and table fixture icons on the packaging of each qualified non-standard lamp, and shall select a minimum of two additional icons to display among the icons posted at www.energystar.gov/index.cfm?fuseaction=products\_for\_partners.showILEDL

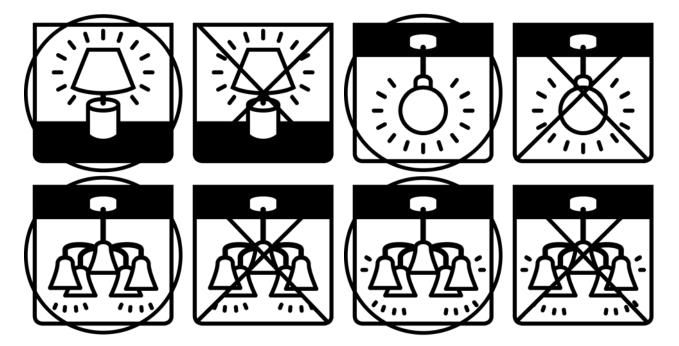
The applications for which the lamp is appropriate shall be circled with an "O", and those applications for which the lamp's luminous intensity distribution would fail to meet the requirements of a given task shall be marked with an "X".

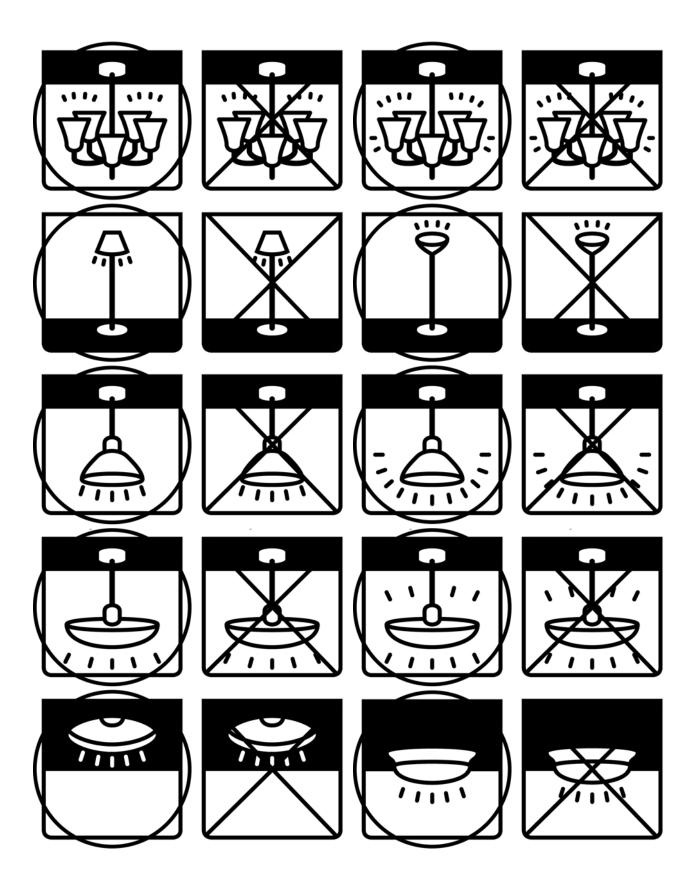
In the example below, the packaging of a non-standard lamp which does not illuminate the surface below when installed in a table or floor fixture, and would not illuminate the glass of a decorative pendant fixture, would be required to indicate an "X" through the table fixture and decorative pendant fixture icons.

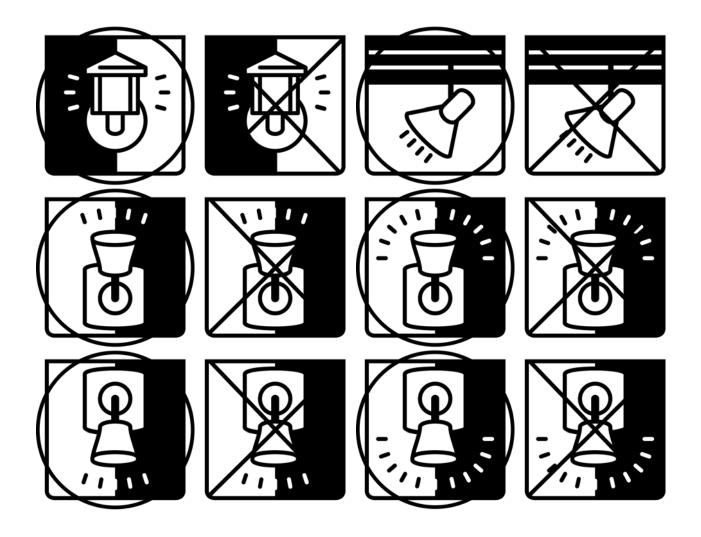


The icons, not inclusive of the circles or X's, shall be printed no smaller in width than 3/8". The icons shall not be located on the bottom of product packaging. The icons shall also be employed on all associated product literature, either in print or electronic form.

The following icons are available in TIFF format for free download without royalties at <a href="https://www.energystar.gov/index.cfm?fuseaction=products">www.energystar.gov/index.cfm?fuseaction=products</a> for <a href="https://www.energystar.gov/index.cfm">partners.showILEDL</a>







# Appendix D: In situ Temperature Measurement Test (ISTMT)

NOTE: the ISTMT is required only for products using the option for early initial qualification with IES LM-80-08 test data and ISTMT described in Section 8A.

IES LM-80-08 defines lumen maintenance testing for LED packages, arrays, and modules. Because LEDs are incorporated into integral lamps with heat sinks, optical elements, power supplies, etc. and then operated in a variety of ambient environments, IES LM-80-08 by itself is not a predictor of integral lamp lumen maintenance. To relate the results of the IES LM-80-08 test to the integral lamp, EPA requires verification of LED temperature in environments that simulate real-world applications (*in situ*) with tests that measure the temperature of the highest temperature LED in the integral lamp at steady-state thermal equilibrium. The procedure is called the *In situ Temperature Measurement Test (ISTMT)* which follows ANSI/UL 1993 – 2009 *Standard for Self-Ballasted Lamps and Lamp Adapters*. It includes the addition a thermocouple attached to the LED package, array, or module used in the integral lamp.

# Temperature Measurement Point (TMP)

LED package, array, or module manufacturers designate specific locations on their products which act as surrogate points for measuring junction temperature  $(T_j)$ . EPA generically designates these locations as the temperature measurement points (TMPs) for the purposes of measurement in testing.

Knowledge of the thermal pathway between the LED die junction and a designated external measurement point on the package, array, or module allows manufacturers to accurately estimate junction temperature. The surrogate temperatures and their measurement locations vary from manufacturer to manufacturer. Some manufacturers use temperatures measured at the solder joint ( $T_s$ ) at the board attachment site; some use the package case temperature ( $T_c$ ); and others use the board temperature ( $T_b$ ) on the module. Collectively, these locations serve the same function, i.e., to correlate an external temperature to the junction temperature, which is critical for determining LED lumen maintenance. For purposes of this document, the measurement locations for  $T_s$ ,  $T_c$ , and  $T_b$  are TMPs.

# **Conditions for Use**

To be eligible for the optional early initial qualification with IES LM-80-08 and ISTMT, **ALL** conditions below must be met. If **ANY** of the conditions is not met, the early initial qualification option may not be used.

- 1. The LED package(s), array(s), or module(s) used in the integral lamp have been tested according to IES LM-80-08.
- 2. The LED package/array/module manufacturer prescribes/indicates a temperature measurement point (TMP) on the package, array, or module. The LED package, array, or module TMP is accessible to allow temporary attachment of a thermocouple for measurement of *in situ* operating temperature. Access via a temporary hole in the lamp (no larger than 0.375" diameter), tightly resealed during testing with putty or other flexible sealant, is allowable. The size and location of the access port shall be documented in the submittal for the purposes of repeatability.

The ISTMT follows ANSI/UL 1993 – 2009 with the addition of a thermocouple attached to the highest temperature LED package or module in the integral lamp (i.e., at TMP).

## Guidance for Thermocouple Attachment

- Manufacturers shall select and designate the highest temperature LED package, array, or module in the integral lamp. In most cases the individual LED in the middle of symmetric arrays should be hottest. A well-designed thermal management solution will minimize the temperature gradient across packages.
  - For square/rectangular/circular arrays the individual LED closest to the center.
  - For other configurations it is recommended manufacturers sample several LEDs to find the highest temperature device within the integral lamp.
- Temperature probes shall be in contact with the TMP and permanently adhered. Permanent adhesion consists of high temperature solder, conductive adhesives (e.g., accelerator/UV activated or epoxy), or melting the tip into plastic or other approved product recommended by the temperature probe manufacturer. Tape alone is not acceptable for providing good thermal contact at the thermocouple/TMP interface.
- The thermocouple tolerance shall conform to ASTM E230 Table 1 "Special Limits" (≤ 1.1°C or 0.4%, whichever is greater).

# Appendix E: Elevated Temperature Testing for Integral LED Lamps

## Lumen Maintenance Testing for Lamps 10W or Greater<sup>6</sup>

Lamps that draw 10W<sup>7</sup> or more must be subjected to elevated temperature testing for lumen maintenance. For this criterion, the integral LED lamp specification references the "ENERGY STAR CFL Elevated Temperature Test" detailed in Appendix B of the ENERGY STAR CFL V4.0 specification. The elevated temperature test procedures, identified in Appendix B of the CFL specification as "Option A" and "Option B" and created to meet the needs of the CFL program, were developed to simulate the environment of a reflector CFL in an airtight recessed downlight installed within an insulated ceiling (non-reflector compact fluorescent lamps and non-integrated compact fluorescent lamps were excluded from these test procedures). As such, certain elements of the original referenced test procedures must be modified or disregarded to account for differences in technology and the specific requirements outlined in the integral LED lamp specification. Below are clarifications related to the elevated temperature test procedures:

## **Testing Apparatus**

"Option A" requires reflector lamps to be seasoned in the Halo® model H7UICAT incandescent downlight housing.

"Option B" requires an Elevated Temperature Testing Apparatus employing a flat section of perforated substrate with ceramic lampholders arranged in a rectangular array and radiant baffles at  $55^{\circ}C \pm 5^{\circ}C$  to both season and measure light output during testing.

## **Testing Apparatus: LED Lamps Clarification**

For the purposes of elevated temperature testing for LED lamps, a fixture or apparatus is not required. The lamps may be burned in open air in the base-up and base-down positions so long as the required ambient temperature of 45°C is maintained. The spacing between lampholders shall remain the same as specified in Option B where the lampholders must be positioned between 8 and 12 inches on center. Whether testing is performed in an open chamber or a specially designed apparatus, testing should be performed according to the following steps:

- 1. Measure 5 lamps base-up, and 5 lamps base-down according to IES LM-79-08 at T=0.
- 2. Keeping the orientation of each sample consistent with the orientation of testing in step 1, age the lamps for 6,000 hours at an ambient temperature of 45°C.
- 3. After 6,000 hrs of aging, re-test the 10 samples in their original orientation according to IES LM-79-08.
- 4. Compare the step 1 measurements of each sample to the step 3 measurements of each sample.

Additional clarifications about specific aspects of the referenced "Option A" and "Option B" test procedures are detailed below.

# **Operating Cycles**

Options A & B state: "Operation of the lamps shall be consistent with the provisions set forth in IES LM-65 Section 6.1; three hours ON and 20 minutes OFF."

## **Operating Cycles: LED Lamps Clarification**

Continuous operation is permitted instead of cycling, because unlike fluorescent products, cycling does not significantly impact the lumen maintenance of LEDs. The cycling used for fluorescent products aims to capture failure mechanisms found in fluorescent technology. EPA will accept tests that have already been performed with the cycling detailed in Options A & B.

<sup>&</sup>lt;sup>6</sup> Excludes Decorative Lamps

<sup>&</sup>lt;sup>7</sup> Lamps with nominal wattage claims below 10 watts cannot have any one sample tested over 9.9 watts

#### **Ambient Conditions**

Options A & B state: "The ambient temperature shall be maintained at 25°C + 10°C. The perimeter of the apparatus shall be kept clear of obstacles so that airflow is not inhibited from entering the apparatus during the purge portion of the test cycle."

Option B states: "The operating temperature within the apparatus (represented as the average of at least four measurement locations specified in Section 8.4...) shall be maintained at  $55^{\circ}C \pm 5^{\circ}C$  during the on cycle. The operating temperature within the apparatus shall be achieved within 45 minutes upon on-cycle initiation (additional incandescent lamps may be added as heat sources to achieve this)."

#### Ambient Conditions: LED Lamps Clarification

For lamps consuming 10 watts or more, the required minimum ambient temperature during aging is 45°C as detailed in the specification on pages 9, 11, 14, 15, and 16. This temperature is 10°C lower because LED lamps consume less power and generate less heat than a CFL reflector.

#### **Elevated Temperature Housing/Apparatus**

Option A states: "Testing shall be conducted using the Halo® model H7UICAT incandescent downlight housing. No substitutions shall be allowed. No trim shall be used. Luminaires shall be oriented such that the lamp operates vertical base-up during the life test. The luminaires may be arranged in a horizontal plane or stacked vertically. If stacked vertically, a minimum spacing of 24" must be maintained between the bottoms of each row."

Option B states: "The interior of the Elevated Temperature Testing Apparatus shall be on a flat section of perforated substrate with ceramic lampholders arranged in a rectangular array. The perforated substrate shall have holes of a minimum diameter of 1/4" spaced at a maximum spacing of 1" on center. The spacing between lampholders shall be no less than 8" on center and no greater than 12" on center. Radiant baffles shall be installed at the mid-point between all lampholders and along the perimeter of the lampholder array. The radiant baffles shall be constructed of an opaque, rigid material and shall be a minimum of 10" in height..."

#### Elevated Temperature Housing/Apparatus: LED Lamps clarification

The Integral LED Lamps specification requires 10 samples per model, 5 oriented base-up and 5 base-down.

In Option B, baffles were originally required for CFL testing to enable photometric readings within the Elevated Temperature Testing Apparatus. Baffles are not required for LED lamp testing because the lamps are removed from the apparatus to be tested according to IES LM-79. Additionally, this apparatus was designed for all ten samples to be tested base-up, while the LED lamps specification requires 5 samples base-down and 5 base-up. Therefore, this apparatus would need to be modified to reorient the sockets for LED lamps.

EPA will accept lumen maintenance testing performed according to ENERGY STAR CFL V.4.0 elevated temperature test with all lamps operated base-up. However, lamps that have been determined to meet all other ENERGY STAR criteria and were only tested in the base-up position, must list on the packaging that the results are based on base-up operation only.

#### **Center Beam Intensity Benchmark Tool**

Please be advised that early versions of this tool contained an error; the correct version of the center beam intensity benchmark tool should have "Log CBCP Two-sigma Lower Bound" for both PAR and MR lamps. Partners are strongly encouraged to dispense with any saved earlier versions of the calculator, which would include "Log CBCP One-sigma Lower Bound" in spreadsheet cell H37. If you have only accessed the calculator online you may need to clear your browser cache and temporary files to ensure you view the most recent version. The target lamp data entered into the benchmark tool must be from an existing incandescent or halogen lamp currently sold in the market. Manufacturer must provide proof of this target lamp to their Certification Body.

# Appendix F: Product Variations, Equivalency Claims, Lighting Facts Labels

## **Product Variations**

Any variation in lamp design that impacts the performance of the lamp is considered a new, separate product and therefore must be tested in accordance with all requirements detailed in the specification. EPA will permit the use of long term lumen maintenance data and rapid cycle data across multiple model numbers which vary only in paint color and/or beam angle. Variations in paint shall be limited to color/pigmentation only; lumen maintenance data may not be applied across multiple models which employ variations in the type of paint employed. To apply lumen maintenance and rapid-cycle data across multiple models which vary only in paint color/pigmentation, EPA will require submission of in-situ temperature measurements of each of the models in question (refer to specification for in-situ temperature measurement details).

The use of long term lumen maintenance and rapid cycle data across multiple models which vary only in beam angle will be permitted so long as the variation between models is limited to the dimensions of the secondary optics (e.g. lens thickness, refractor patterns), and so long as these changes do not have a measureable negative effect (not more than + 1.1°C) on original in-situ temperature measurements. Variations in secondary optic material will not be permitted. To apply lumen maintenance and rapid cycle data across multiple models which vary only in beam angle, EPA will require the following to be submitted:

- in-situ temperature measurements of each of the models in question (refer to specification for in-situ temperature measurement details)
- a signed statement on the partner company's letterhead stating that there are no material variations between the models in question except for the dimensions of the secondary optics

## Variations in Lamp Base

Lamps with the same bill of materials but alternate lamp bases may share test data if *in situ* testing demonstrates that the alternate lamp base has no measureable negative effect at the TMP. The *In Situ* Temperature Measurement Test detailed in Appendix D shall be used to establish that the variation in lamp base does not increase the temperature at the TMP more than + 1.1°C.

## **Equivalency Claims**

The Integral LED Lamp specification does not set tolerances for performance requirements, and does not allow for the rounding of values. However, for product packaging, equivalency claims to replace incandescent and halogen products will be evaluated based on reported test values, with one exception; directional LED lamps that are intended to replace incandescent and halogen lamps which themselves may leverage tolerances detailed in ANSI C78.379-2006 sections 4.1 and 4.3. These same tolerances may be considered in the evaluation of LED lamp packaging claims for ENERGY STAR qualification. For the U.S. Department of Energy (DOE) Lighting Facts<sup>™</sup> label, partners may use tolerances outlined by the DOE Lighting Facts program and report rounded performance values on packaging.

## Lighting Facts Labels

Manufacturers of medium screw-base lamps shall choose which label to place on their packaging: the DOE or FTC label until the January 1, 2012 effective date, when only the FTC label will be permitted on packaging of medium screw base lamps. While manufacturers may elect to use the DOE label on packaging of LED lamps until the effective date of the FTC-mandated label for medium screw-base lamps, EPA strongly encourages the use of the FTC label on medium screw-base lamps from the start to minimize confusion in the marketplace. The DOE Lighting Facts label may still be used on materials other than product packaging, such as cut sheets, promotional literature, and web sites after the FTC effective date.

ENERGY STAR qualified LED lamps with base types other than medium screw-base are not affected by the FTC requirement, and must still use the DOE Lighting Facts label on packaging The Lighting Facts label must be generated through <a href="https://www.lightingfacts.com">www.lightingfacts.com</a> prior to applying for ENERGY STAR qualification. Specific questions about Lighting Facts should be directed to <a href="https://www.lightingfacts.com">info@lightingfacts.com</a> prior to applying for ENERGY STAR qualification. Specific questions about Lighting Facts